

**AMENDMENTS TO THE CLAIMS:**

This listing of claims will replace all prior versions and listings of claims in the application.

**COMPLETE LISTING OF THE CLAIMS:**

Claim 1 : (Currently Amended) A method of manufacturing an object, comprising the steps of:

- a) forming a support carrier of a shape-retaining material;
- b) placing the carrier on a conveyor for conveying the carrier past a sealing workstation;
- c) b) positioning a lower film of a flexible material more flexible than the material of the carrier, on and in overlapping relationship with the carrier;
- d) c) positioning an upper film of a flexible material more flexible than the material of the carrier, on and in overlapping relationship with the lower film; ~~and~~
- e) d) sealing overlapping portions of the films together at the sealing workstation to form a sealed film assembly while the films are positioned on the carrier; and
- f) removing the sealed film assembly from the carrier after sealing.

Claim 2 : (Currently Amended) The method of claim 1; ~~and the step of feeding the support carrier from a carrier roll through a sealing station at which the sealing is performed;~~ and wherein each positioning step is performed by feeding the lower and upper films from respective film rolls through the sealing station.

Claim 3 : (Previously Presented) The method of claim 1; and the steps of coating the lower and upper films with fusible coatings; and wherein the positioning steps are performed by feeding the lower and upper films with the fusible coatings facing each other.

Claim 4 : (Canceled)

Claim 5 : (Previously Presented) The method of claim 1; and the step of adhering the lower film to the carrier simultaneously with performing the sealing step to maintain a correct positional relationship between the sealed film assembly and the carrier during manufacture.

Claim 6 : (Previously Presented) The method of claim 1; and the step of laminating the lower film to the carrier prior to performing the sealing step.

Claim 7 : (Previously Presented) The method of claim 1; and the step of cutting the films while the films are positioned on the carrier.

Claim 8 : (Previously Presented) The method of claim 7, wherein the cutting step is performed simultaneously with the sealing step.

Claim 9 : (Previously Presented) The method of claim 7, wherein the cutting step is performed subsequently to the sealing step.

Claim 10 : (Previously Presented) The method of claim 7, wherein the overlapping portions are sealed boundary areas extending at least partly along a periphery of the object to be manufactured, and wherein the cutting step is performed at least partly within the boundary areas.

Claim 11 : (Previously Presented) The method of claim 10, wherein the carrier has peripheral edges, and wherein the boundary areas are cut along a cutting line located

at a spacing from the peripheral edges; and the step of removing the lower and upper films from the spacing.

Claim 12 : (Previously Presented) The method of claim 10, wherein the carrier has peripheral edges, and wherein the boundary areas are cut along a cutting line located at a spacing from the peripheral edges; and the step of leaving the lower and upper films in the spacing.

Claim 13 : (Previously Presented) The method of claim 2; and the step of cutting the carrier subsequently to the sealing step to form a sheet on which the sealed film assembly is supported.

Claim 14 : (Previously Presented) The method of claim 1; and the step of printing on the sealed film assembly in registration with the carrier.

Claim 15 : (Previously Presented) The method of claim 1; and the step of inserting an inflation valve in the sealed film assembly.

Claim 16 : (Previously Presented) The method of claim 1, wherein the lower and upper films overlap and contact each other over a surface area; and the step of adhering the lower and upper films together over the entire surface area of contact.

Claim 17 : (Currently Amended) A n a r r a n g e m e n t f o r manufacturing an object, comprising:

- a) means for supplying a support carrier of a shape-retaining material;
- b) a conveyor for conveying the carrier past a sealing workstation;
- c) b) means for positioning a lower film of a flexible material more flexible than the material of the carrier, on and in overlapping relationship with the carrier;

d) e) means for positioning an upper film of a flexible material more flexible than the material of the carrier, on and in overlapping relationship with the lower film; and

e) d) means for sealing overlapping portions of the films together at the sealing workstation to form a sealed film assembly while the films are positioned on the carrier; and

f) means for removing the sealed film assembly from the carrier.

Claim 18 : (Previously Presented) The arrangement of claim 17; and means for adhering the lower film to the carrier simultaneously with operation of the sealing means to maintain a correct positional relationship between the sealed film assembly and the carrier during manufacture.

Claim 19 : (Previously Presented) The arrangement of claim 17; and means for cutting the films while the films are positioned on the carrier.

Claim 20 : (Previously Presented) The arrangement of claim 17; and means for printing on the sealed film assembly in registration with the carrier.

Claim 21 : (Currently Amended) A sealed film assembly arrangement, comprising:

- a) a support carrier of a shape-retaining sheet material;
- b) a lower film of a flexible material more flexible than the material of the carrier, on and in overlapping relationship with the carrier;
- c) an upper film of a flexible material more flexible than the material of the carrier, on and in overlapping relationship with the lower film; and

d) overlapping portions of the films being sealed together to form ~~the a~~ sealed film assembly while the films are positioned on the carrier, the sealed film assembly being removable from the carrier.

Claim 22 : (Previously Presented) An inflatable film assembly, comprising:

- a) a pair of overlapping, flexible films having portions sealed together to bound an interior;
- b) an inlet on the films for admitting gas into the interior; and
- c) an elongated valve extending from the inlet into the interior, the valve having a remote portion spaced away from the inlet and adhered to one of the films.

Claim 23 : (Previously Presented) The film assembly of claim 22, and an elongated support extending along the valve, for supporting the films in an erect state on the support.